Data sheet

6ES7511-1AL03-0AB0





SIMATIC S7-1500, CPU 1511-1 PN, central processing unit with work memory 300 KB for program and 1.5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 25 ns bit performance, SIMATIC Memory Card required - - approvals and certificates according to entry 109815653 at support.industry.siemens.com to be considered! - -

Product type designation EVP U 1511-1 PN HW functional status FS03 FS03 FW update possible FW update possible FROM data IsM data Sisochronous mode Syst.og Fyes Engineering with STEP 7 TIA Portal configurable-integrated from version V19 (FW V3.1) / V18 (FW V3.0) or higher; with older TIA Portal versions configurable as 6ES7511-1AK02-0AB0 Configuration control Via dataset Yes Screen diagonal [cm] Control elements Number of keys Andoe buttons Supply voltage Rated value (DC) permissible range, lower limit (DC) permissible range, lower limit (DC) permissible range, ouper limit (DC) Reverse polarity protection Mains buffering Mains/voltage failure stored energy time Repeat rate, min. Input current Current consumption (rated value) Current consumption (rated value) Current consumption (max. In 16 A; Rated value Power consumption from the backplane bus (balanced) Fower loss Power on the backplane bus (balanced) Fower consumption from the backplane bus (balanced) For the total AM3 Test Power to the backplane bus (balanced) For the total AM3 Test Power total A table that the minimum OB & x.ycle of 500 µs (distributed) And Tisk (balance) For the total AM3 Test (balance) Test (balance) For the total AM3 Test (balance) Test (balance) For the table that in the minimum OB & x.ycle of 500 µs (distribute	General information	
Firmware version	Product type designation	CPU 1511-1 PN
Product function Product function 18M data Yes; 18M0 to 18M3 Sochronous mode Yes; Distributed and central; with minimum OB 6x cycle of 500 µs (distributed) and 1 ms (central) SysLog Yes	HW functional status	FS03
Product function • I&M data • Isochronous mode • SysLog Engineering with • STEP 7 TIA Portal configurable/integrated from version configuration control via dataset Pere diagonal [cm] Control elements Number of keys Adde buttons 2 Supply voltage Rated value (DC) permissible range, lower limit (DC) permissible range, upper limit (DC) Alians/voltage failure stored energy time • Repeat rate, min. Input current Current consumption (rated value) Current consumption (rated value) Current consumption (rated value) Power Infeed power to the backplane bus Infeed power to the backplane bus Infeed power to the backplane bus (balanced) Pewer Infeed power to the backplane bus (balanced) Peyer Systom Yes; I&M0 to I&M3 Yes; Distributed and central; with minimum OB 6x cycle of 500 µs (distributed) And 1 ms (central) Yes Ves D1sp (FW V3.1) / V18 (FW V3.0) or higher; with older TIA Portal versions configurable as 6ES7511-1AK02-0AB0 Ves Ves Ves D1sp (W V3.1) / V18 (FW V3.0) or higher; with older TIA Portal versions configurable as 6ES7511-1AK02-0AB0 Ves SCreen diagonal [cm] 3.45 cm 2.54 V 8 Alians voltage Rated value (DC) 4 V Power Inced power to the backplane bus 10 W Power consumption from the backplane bus (balanced) 5.5 W	Firmware version	V3.1
■ I&M data ■ Isochronous mode ■ Isochronous mode ■ SysLog Yes: Distributed and central; with minimum OB 6x cycle of 500 µs (distributed) and 1 ms (central) ■ SysLog Engineering with ■ STEP 7 TIA Portal configurable/integrated from version V19 (FW V3.1) / V18 (FW V3.0) or higher; with older TIA Portal versions configurable as 6ES7511-1AKO2-0ABO Configuration control via dataset Yes Display Screen diagonal [cm] Control elements Number of keys 8 Mode buttons 2 Supply voltage Rated value (DC) permissible range, lower limit (DC) permissible range, upper limit (DC) permissible range, poper limit (DC) Also V Reverse polarity protection Wains buffering ■ Mains/voltage failure stored energy time ■ Repeat rate, min. Input current Current consumption (rated value) 0.56 A Current consumption (rated value) 10 S A²s Power Infeed power to the backplane bus 10 W Power consumption from the backplane bus (balanced) 5.5 W	FW update possible	Yes
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Engineering with STEP 7 TIA Portal configurable/integrated from version configurable as 6ES7511-1AK02-0AB0 Configuration control via dataset Yes Display Screen diagonal [cm] 3.45 cm Control elements Number of keys 8 Mode buttons 2 Supply voltage Rated value (DC) 24 V permissible range, lower limit (DC) 19.2 V permissible range, lower limit (DC) 28.8 V Reverse polarity protection Yes Mains buffering Mains/voltage failure stored energy time Feperators (Amains/Voltage Feperators) Repeat rate, min. 1/s Input current Current consumption (rated value) 0.56 A Current consumption, max. 1.15 A; Rated value If 0.5 A²-s Power consumption from the backplane bus (balanced) 5.5 W	• Isochronous mode	
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Mode buttons 2 Supply voltage Rated value (DC)	Control elements	
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permissible range, upper limit (DC) Reverse polarity protection Yes Mains buffering Mains/voltage failure stored energy time Repeat rate, min. Input current Current consumption (rated value) Current consumption, max. Inrush current, m	Rated value (DC)	24 V
Reverse polarity protection Mains buffering Mains/voltage failure stored energy time Repeat rate, min. Input current Current consumption (rated value) Current consumption, max. Inrush current, max. Inush current,	permissible range, lower limit (DC)	19.2 V
Mains buffering ■ Mains/voltage failure stored energy time ■ Repeat rate, min. Input current Current consumption (rated value) Current consumption, max. Inrush current, max. Inush current, max. Integrated by the backplane bus Power consumption from the backplane bus (balanced) 5 ms 5 ms 5 ms 6 ms 6 ms 6 ms 6 ms 7	permissible range, upper limit (DC)	28.8 V
	Reverse polarity protection	Yes
● Repeat rate, min. 1/s Input current Current consumption (rated value) 0.56 A Current consumption, max. 0.9 A Inrush current, max. 1.15 A; Rated value I²t 0.5 A²-s Power Infeed power to the backplane bus 10 W Power consumption from the backplane bus (balanced) 5.5 W	Mains buffering	
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Inrush current, max. 1.15 A; Rated value I²t 0.5 A²-s Power Infeed power to the backplane bus Power consumption from the backplane bus (balanced) 5.5 W	Current consumption (rated value)	0.56 A
Power Infeed power to the backplane bus 10 W Power consumption from the backplane bus (balanced) 5.5 W	Current consumption, max.	0.9 A
Infeed power to the backplane bus Power consumption from the backplane bus (balanced) 5.5 W	Inrush current, max.	1.15 A; Rated value
Infeed power to the backplane bus Power consumption from the backplane bus (balanced) 5.5 W	l²t	0.5 A²·s
Power consumption from the backplane bus (balanced) 5.5 W	Power	
	Infeed power to the backplane bus	10 W
Power loss	Power consumption from the backplane bus (balanced)	5.5 W
	Power loss	

Power loss, typ.	3.4 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
integrated (for program)	300 kbyte
• integrated (for data)	1.5 Mbyte
Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
 maintenance-free 	Yes
CPU processing times	
for bit operations, typ.	25 ns
for word operations, typ.	32 ns
for fixed point arithmetic, typ.	42 ns
for floating point arithmetic, typ.	170 ns
CPU-blocks	
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	1.0 Mbyte, 1 of bbs with absolute addressing, the Illax. Size is 04 Nb
Number range	0 65 535
• Size, max.	300 kbyte
FC	
Number range	0 65 535
• Size, max.	300 kbyte
ОВ	
• Size, max.	300 kbyte
 Number of free cycle OBs 	100
 Number of time alarm OBs 	20
 Number of delay alarm OBs 	20
 Number of cyclic interrupt OBs 	20; With minimum OB 3x cycle of 250 μs
 Number of process alarm OBs 	50
 Number of DPV1 alarm OBs 	3
 Number of isochronous mode OBs 	2
 Number of technology synchronous alarm OBs 	2
 Number of startup OBs 	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	24
• per priority class	24
Counters, timers and their retentivity	
S7 counter	2.048
Number Petentivity	2 048
Retentivity — adjustable	Yes
— adjustable IEC counter	100
Number	Any (only limited by the main memory)
Retentivity	Any torny minico by the main memory)
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes

Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	256 kbyte; in total; available retentive memory for bit memories, timers,
	counters, DBs, and technology data (axes): 216 KB
Extended retentive data area (incl. timers, counters, flags), max.	1.5 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
 Retentivity adjustable 	Yes
Retentivity preset	No
Local data	
 per priority class, max. 	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	2 048; max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	,
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
	o rayre
Subprocess images	32
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be
	inserted in total
Number of IO Controllers	
• integrated	1
• Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be
	inserted in total
Rack	
 Modules per rack, max. 	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Fime of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
 Deviation per day, max. 	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes; via PROFIBUS CM / CP
• on DP, device	Yes; via PROFIBUS CM / CP
• in AS, master	Yes
• in AS, device	Yes
on Ethernet via NTP	Yes
nterfaces	
Number of PROFINET interfaces	1
1. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1
 Number of ports 	2

integrated switch	Yes
Protocols	
• IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Services	
— Isochronous mode	Yes
 Direct data exchange 	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
 Prioritized startup 	Yes; Max. 32 PROFINET devices
 Number of connectable IO Devices, max. 	128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
 Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
— PROFINET Security Class	1
Update time for IRT	
— for send cycle of 250 μs	250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum
	update time of 500 μs of the isochronous OB is decisive
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
for send cycle of 4 msWith IRT and parameterization of "odd" send cycles	4 ms to 64 ms Update time = set "odd" send clock (any multiple of 125 μ s: 375 μ s, 625 μ s 3
Hadata Kora for DT	875 μs)
Update time for RT	250 va to 420 ma
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 µs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device Services	
— Isochronous mode	No
— IRT	Yes
PROFlenergy Shared device	Yes; per user program
	Yes 4
 Number of IO Controllers with shared device, max. activation/deactivation of I-devices 	
— Asset management record	Yes; per user program Yes; per user program
— Asset management record — PROFINET Security Class	SNMP Configuration and DCP Read Only
Interface types	State Somgardaon and Bot Read Only
RJ 45 (Ethernet)	
• 100 Mbps	Yes
Autonegotiation	Yes
Autorossing	Yes
Industrial Ethernet status LED	Yes
Protocols	
PROFIsafe	No
Number of connections	
Hamber of confidencial	

 Number of connections, max. 	128; via integrated interfaces of the CPU and connected CPs / CMs
 Number of connections reserved for ES/HMI/web 	10
 Number of connections via integrated interfaces 	88
Number of S7 routing paths	16
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
— Media redundancy	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager;
	MRP Client
 MRP interconnection, supported 	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
 Switchover time on line break, typ. 	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication	
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
S7 routing	Yes
Data record routing	Yes
S7 communication, as server	Yes
S7 communication, as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; max. 78 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
• web API	
Number of sessions, max.	50
— number of simultaneous HTTP calls, max.	4
— HTTP request body, max.	131 072 byte
OPC UA	
Runtime license required	Yes; "Small" license required
OPC UA Client	Yes; Data Access (registered Read/Write), Method Call
Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
Number of connections, max.	4
Number of recimectoris, max. Number of nodes of the client interfaces, recommended max.	1 000
— Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max.	300
Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.	20
Number of elements for one call of OPC_UA_MethodGetHandleList, max.	100
Number of simultaneous calls of the client instructions for session management, per connection, max.	1

 Number of simultaneous calls of the client instructions for data access, per connection, max. 	5
 Number of registerable nodes, max. 	5 000
 Number of registerable method calls of OPC_UA_MethodCall, max. 	100
 Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20
OPC UA Server	Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space
 Application authentication 	Yes
— Security policies	available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss
 User authentication 	"anonymous" or by user name & password
 — GDS support (certificate management) 	Yes
 Number of sessions, max. 	32
 Number of accessible variables, max. 	50 000
 Number of registerable nodes, max. 	10 000
 Number of subscriptions per session, max. 	50
— Sampling interval, min.	100 ms
— Publishing interval, min.	200 ms
Number of server methods, max.	20
Number of inputs/outputs per server method, max.	20
Number of monitored items, recommended max.	4 000; for 1 s sampling interval and 1 s send interval
Number of monitored fichts, recommended max. Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the
	type "Reference namespace"
 Number of nodes for user-defined server interfaces, max. 	15 000
 Alarms and Conditions 	Yes
 Number of program alarms 	100
 Number of alarms for system diagnostics 	50
Further protocols	
• MODBUS	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	32
	32 250
Number of login stations for message functions, max.	
Number of login stations for message functions, max. number of subscriptions, max.	250
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max.	250 2 000
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms	250 2 000 Yes 5 000; Program messages are generated by the "Program_Alarm" block,
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max.	250 2 000 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max.	250 2 000 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms	250 2 000 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms	250 2 000 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics	250 2 000 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 600 100
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects	250 2 000 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 600 100
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions	250 2 000 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 600 100 160 Yes; Parallel online access possible for up to 5 engineering systems
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block	250 2 000 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 600 100 160
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step	250 2 000 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 600 100 160 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients)
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints	250 2 000 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 600 100 160 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling	250 2 000 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 600 100 160 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints	250 2 000 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 600 100 160 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8
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Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control Status/control variable Variables	250 2 000 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 600 100 160 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control Status/control variable Variables Number of variables, max.	250 2 000 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 600 100 160 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
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— of which powerfail-proof	500
Traces	
Number of configurable Traces	4
Memory size per trace, max.	512 kbyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
STOP ACTIVE LED	Yes
 Connection display LINK TX/RX 	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool
 Number of available Motion Control resources for technology objects 	1 120
Required Motion Control resources	
— per speed-controlled axis	40
— per positioning axis	80
— per positioning axis — per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	
Number of positioning axes at motion control cycle of 4 ms (typical value)	11
 Number of positioning axes at motion control cycle of 8 ms (typical value) 	14
Controller	
 PID_Compact 	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
Ecological footprint	
environmental product declaration	Yes
Global warming potential	
— global warming potential, (total) [CO2 eq]	80.1 kg
 — global warming potential, (during production) [CO2 eq] 	23.8 kg
global warming potential, (during operation) [CO2 eq]	57.4 kg
— global warming potential, (after end of life cycle)[CO2 eq]	-1.29 kg
Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	-30 °C; No condensation
horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
vertical installation, min.	-30 °C; No condensation
vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes

— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
Know-how protection	
 User program protection/password protection 	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
 protection of confidential configuration data 	Yes
 Password for display 	Yes
 Protection level: Write protection 	Yes
 Protection level: Read/write protection 	Yes
 Protection level: Write protection for Failsafe 	No
 Protection level: Complete protection 	Yes
User administration	Yes; device-wide
programming / cycle time monitoring / header	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	35 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	336 g

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